Parts list

ltem	Description	Quantity
1	Clamping device	2
2	Hexagon head bolt M6 x 110	4
3	Nut M6	4
4	Lock washer for M6	4
5	Cap screw M5 x 8	4
6	Shim for M5	4
7	Nut M6	4
8	Lock washer for M6	4

Assembly

- Pre-assemble each of the four hexagon head bolts (2) with a nut (3) and a lock washer (4) to a clamping device (1).
- Assemble the shed to the preassembled clamping device using the Cap screws (5) and shims (6).
- Position both clamping devices at the pipe and fix them using the four nuts (7) and the four lock washers (8).

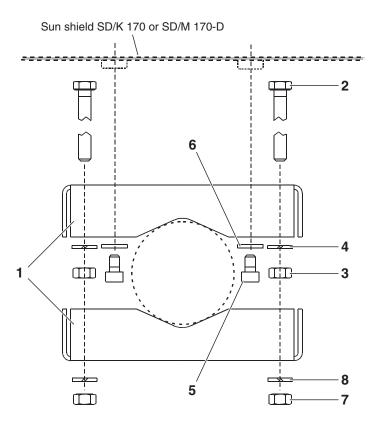
Materials

All parts are made of stainless steel 1.4301.



Operating manual

Assembly set for tube assembly MR/SD 170



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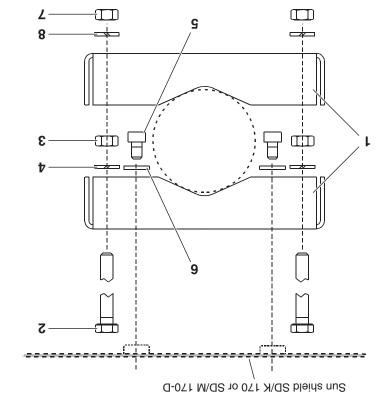


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Operating manual

Assembly set for tube assembly

071 Q2/AM



01/2012

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Parts list

071 **GS/RM**

8	Lock washer for M6	Þ
L	Mut M6	7
9	Shim for M5	7
9	Cap screw M5 x 8	7
Þ	Lock washer for M6	7
3	Mut Mo	Þ
7	Hexagon head bolt M6 x 110	Þ
Į.	Clamping device	2
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- Pre-assemble each of the four hexagon head bolts (2) with a nut (3) and a lock washer (4) to a clamping device (1)
- washer (4) to a clamping device (1).

 Assemble the shed to the preassembled clamping device using the Cap screws (5)
- and shims (b).

 Position both clamping devices at the pipe and fix them using the four nuts (7) and the four lock washers (8).

Materials

All parts are made of stainless steel 1.4301.